

Escalator/Moving Walkway Maintenance Checklist

Daily Visual Inspection

Quick checks performed daily to identify immediate concerns.

Overall Condition Excellent Good Fair Poor
Handrail Alignment Aligned Slightly Misaligned Misaligned – Requires Attention
Noise Level (1-10, 1=Silent, 10=Very Loud) Enter a number
Any Unusual Odors Detected? Write something

Intact
Minor Damage
Significant Damage
Step/Tread Condition
Good
Minor Wear
Significant Wear
Damage Present
Weekly Functional Checks
More detailed checks performed weekly to ensure proper operation.
Step Chain/Belt Speed (ft/min or m/min)
Step Chain/Belt Speed (ft/min or m/min) Enter a number
Enter a number
Enter a number Step Chain/Belt Tension (lbs or N)
Enter a number Step Chain/Belt Tension (lbs or N)
Enter a number Step Chain/Belt Tension (lbs or N)
Enter a number Step Chain/Belt Tension (lbs or N) Enter a number Step Chain/Belt Alignment Aligned
Enter a number Step Chain/Belt Tension (lbs or N) Enter a number Step Chain/Belt Alignment Aligned Slightly Misaligned
Enter a number Step Chain/Belt Tension (lbs or N) Enter a number Step Chain/Belt Alignment Aligned

Noise Level
Normal
Slightly Elevated
Excessive
Comments/Observations (e.g., unusual noises, vibrations)
Write something
Emergency Stop Buttons Functionality
Functioning Correctly
Requires Attention
Motor Current Draw (Amps)
motor carront brain (rango)
Enter a number
Enter a number Monthly Preventative Maintenance
Monthly Preventative Maintenance Regular maintenance tasks to prevent breakdowns and extend lifespan.
Monthly Preventative Maintenance Regular maintenance tasks to prevent breakdowns and extend lifespan. Step Chain/Belt Speed (ft/min)

Gearbox Oil Level (inches)
Enter a number
Gearbox Oil Condition
☐ Excellent ☐ Good
☐ Fair
Poor
Lubrication Points Inspected/Lubricated (Select all that apply)
Step Chain/Belt
Guide Rails
☐ Bearings ☐ Motor Shoft

If 'Other' selected for lubrication, please specify:
Write something
Comb Condition Clean
Slightly Dirty
☐ Dirty
Very Dirty

Enter date		
Any unusual n	oises observed?	
Write something	j	
nnual Co	omprehensive Maintenance	
-depth inspection	n and maintenance requiring specialized expertise.	
Detailed Descr	ription of Annual Inspection Findings	
Write something	j	
Photographs o	of Key Components (e.g., Drive System, Step Chains)	
	urrent Draw (Amps)	
Drive Motor Cu		
Enter a number	···	
Enter a number	nsion (Measured in Inches)	

Enter a number		
Gearbox Oil Condition (Visua	Inspection)	
Excellent		
Good		
☐ Fair		
Poor		
Date of Next Scheduled Oil Cl	nange (Gearbox)	
Enter date		
Areas of Concern Identified (S	Select all that apply)	
Excessive Noise		
Vibration		
Unusual Odor		
Step Misalignment		
Electrical Issues		
None		
Recommendations for Correc	tive Actions	
Write something		
Technician Signature		

Safety & Emergency Systems

Verification of safety features and emergency response procedures.

Enter date	
Emergency Stop Response Time (seconds)	
Enter a number	
Emergency Stop Button Condition (Functional/Needs Repair/Out of Serv Functional Needs Repair Out of Service	ice)
Safety Features Verified (Check all that apply)	
Skirting Boards Secure	
Comb Plates Clean Handrails Functional	
Emergency Lighting Operational	
Fire Detection System Integration	
Audible Warnings Functioning	
Notes on Emergency Response Protocol Review	
Write something	

☐ Good ☐ Fair	
Poor - Requires Replacement	
Photographic Evidence of Safety System Condition	
♣ Upload File	
Documentation & Record Keeping	
Maintaining accurate records of all inspections and maintenance performed.	
Date of Last Inspection/Maintenance	
Enter date	
Start Time of Inspection/Maintenance	
Meter Reading (Total Steps/Distance)	
Meter Reading (Total Steps/Distance) Enter a number	
Enter a number	
Enter a number Observations & Notes (Describe any issues found)	
Enter a number	

Condition of Escalator/Moving Walkway (Post-Maintenance) Excellent Good Fair Poor
Upload Photos/Videos (Evidence of condition or repairs) L Upload File
Technician Name Write something
Contractor (If applicable) Write something
Recommendations for Future Maintenance Write something