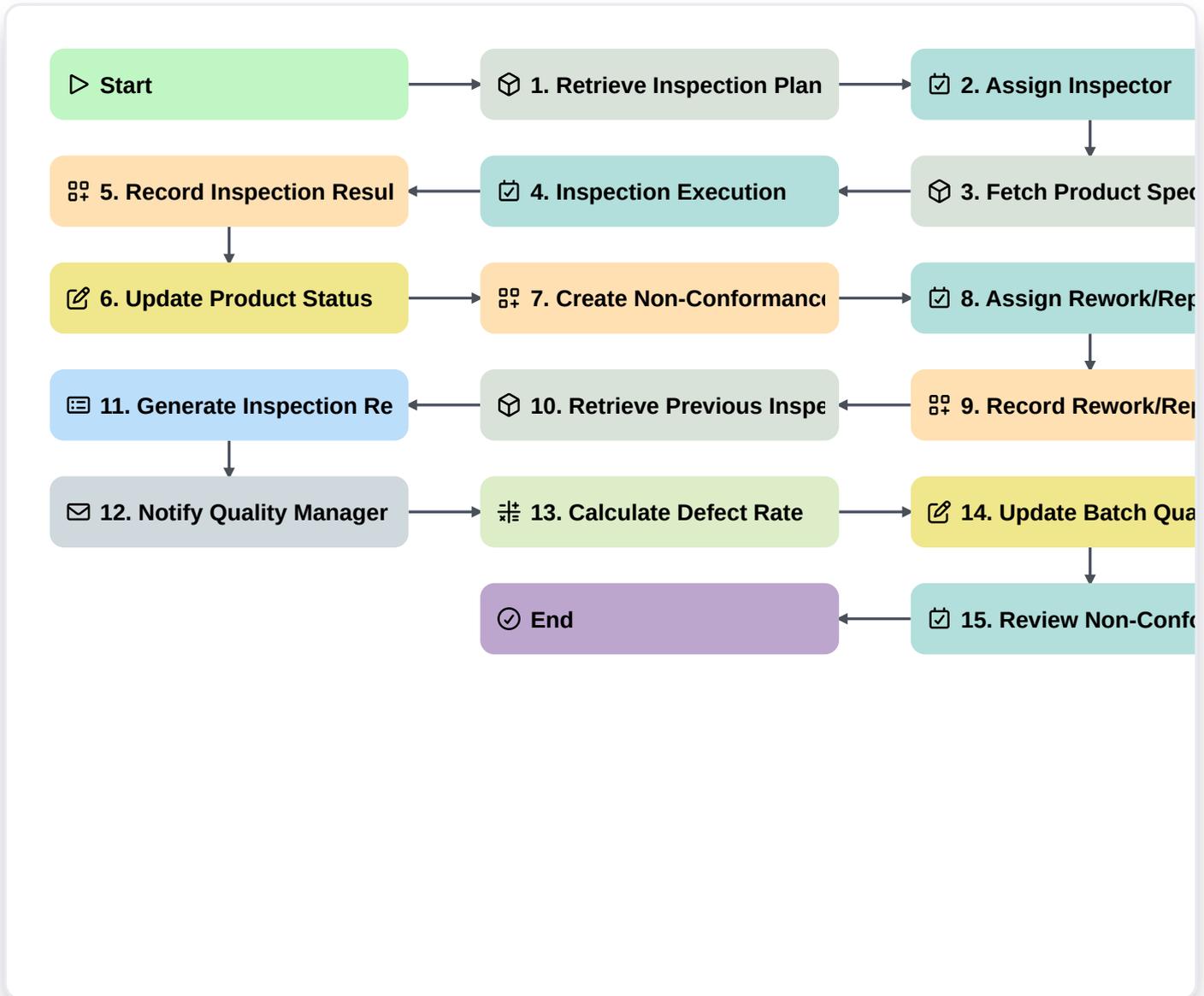


Manufacturing Quality Inspection Workflow



Start

Start of the Workflow/Process.

1. Retrieve Inspection Plan

Fetch the relevant inspection plan based on the production order or batch.

2. Assign Inspector

Automatically assign the inspection task to an available quality inspector.

3. Fetch Product Specifications

Retrieve the product specifications from the BOM or product data model.

4. Inspection Execution

Task for the inspector to execute the inspection according to the plan.

5. Record Inspection Results

Create a new entry to store the inspection results, including measurements and observations.

6. Update Product Status

Update the product status in the product data model (e.g., Pass, Fail, Rework).

7. Create Non-Conformance Report (if Fail)

Automatically create a non-conformance report if the inspection fails.

8. Assign Rework/Repair Task

If the product fails, assign a rework or repair task to the relevant team.

9. Record Rework/Repair Details

Record details of any rework or repair activities performed.

10. Retrieve Previous Inspection History

Retrieve inspection history for the product to identify trends or patterns.

11. Generate Inspection Report

Create a detailed report summarizing the inspection results.

12. Notify Quality Manager

Send an email to the quality manager with a summary of the inspection results.

13. Calculate Defect Rate

Calculate the defect rate based on the inspection results.

14. Update Batch Quality Score

Update the overall quality score for the batch based on the inspection results.

15. Review Non-Conformance (if NCR)

Create a task for a review of the non-conformance report by a senior engineer.

End

Start of the Workflow/Process.