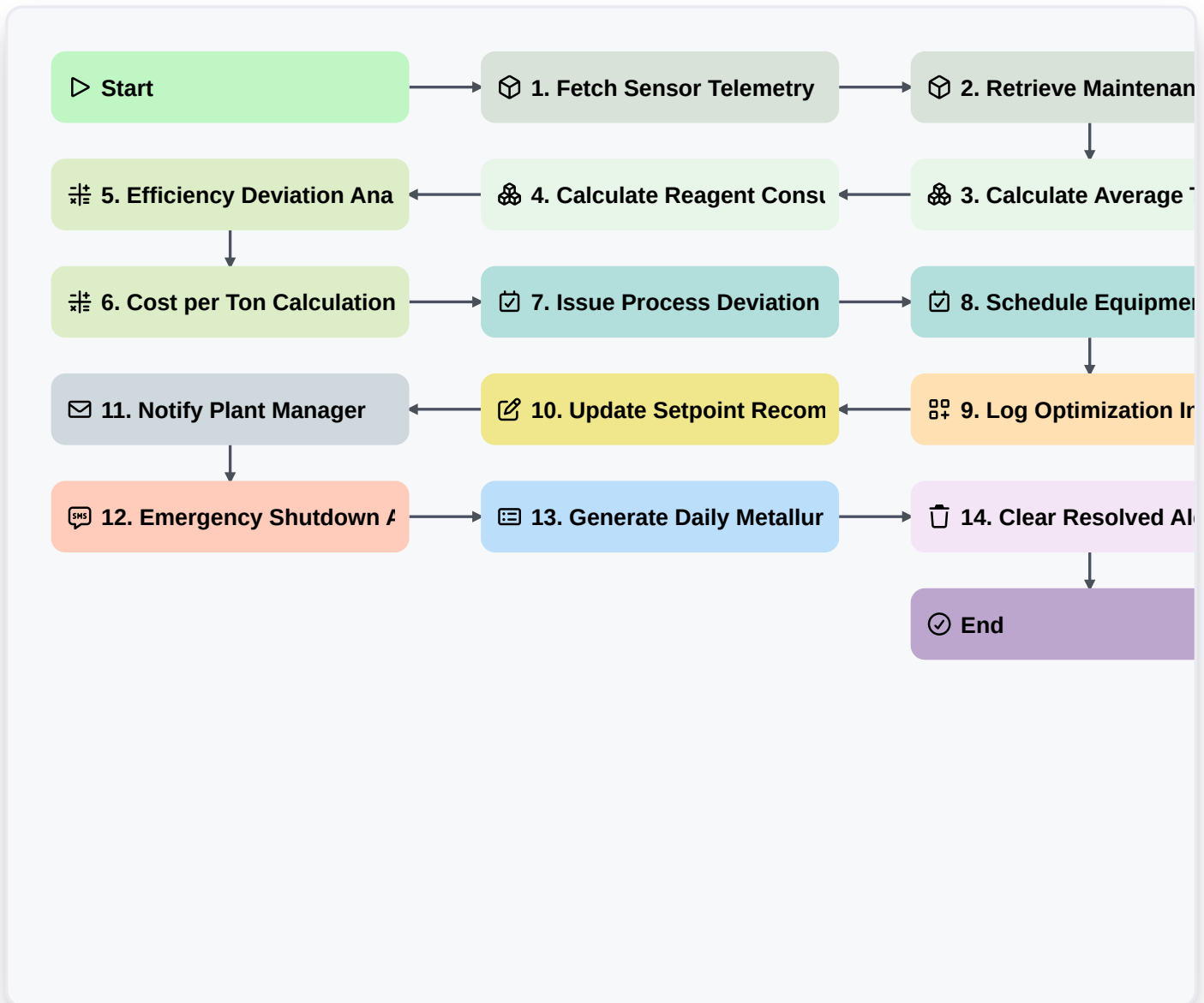


# Mineral Processing Plant Optimization



## ▷ Start

Start of the Workflow/Process.

## 📦 1. Fetch Sensor Telemetry

Retrieve real-time throughput, ore grade, and reagent concentration data from the Plant Sensor Data Model.

## 📦 2. Retrieve Maintenance Logs

Fetch recent maintenance history and equipment health status for the grinding circuit and flotation cells.

## 🔗 3. Calculate Average Throughput

Calculate the average mass flow rate (t/h) from the retrieved sensor telemetry over the last 24-hour period.

## 🔗 4. Calculate Reagent Consumption Variance

Calculate the variance between actual reagent usage and the theoretical setpoint for the flotation process.

## ⚙️ 5. Efficiency Deviation Analysis

Execute formula:  $(\text{Actual Recovery \%} - \text{Target Recovery \%}) / \text{Target Recovery \%}$  to determine performance gap.

## ⚙️ 6. Cost per Ton Calculation

Calculate current operational cost per ton using  $(\text{Total Energy Cost} + \text{Reagent Cost} + \text{Labor Cost}) / \text{Total Throughput}$



### 📌 **7. Issue Process Deviation Alert**

Create a high-priority task for the Metallurgist to investigate identified deviations in recovery rates.

### 📌 **8. Schedule Equipment Inspection**

Create a maintenance task for the mechanical team if vibration sensors exceed the safety threshold.

### 📌 **9. Log Optimization Incident**

Create a new entry in the 'Incident Log' data model detailing the parameters and time of the detected anomaly.

### ✍️ **10. Update Setpoint Recommendations**

Update the 'Active Process Setpoints' data model with new optimized values for reagent dosing and mill speed.

### ✉️ **11. Notify Plant Manager**

Send an email summary of the daily optimization performance and any critical deviations to the Plant Manager.

### 📱 **12. Emergency Shutdown Alert**

Send an SMS alert to the On-Call Supervisor if critical sensor thresholds (e.g., pressure or temperature) are breached.

### 📄 **13. Generate Daily Metallurgical Report**

Generate a comprehensive performance report summarizing throughput, recovery, and cost metrics for the shift.

### 🗑️ **14. Clear Resolved Alerts**

Delete old, resolved alert entries from the 'Active Alerts' data model to maintain dashboard clarity.

### 🏁 **End**

End of the Workflow/Process.