



# MRP Planning Parameter Setup Checklist

## Lot Sizing Methods

Verify and document the chosen lot sizing methods for each item (e.g., Fixed, Periodic, Minimum/Maximum).

### Lot Sizing Method for Item A

- ☐ Fixed
- ☐ Periodic
- ☐ Minimum/Maximum
- ☐ None

### Lot Sizing Method for Item B

- ☐ Fixed
- ☐ Periodic
- ☐ Minimum/Maximum
- ☐ None

### Minimum Order Quantity (MOQ) for Item C

### Maximum Order Quantity for Item D

**Reason for Choosing Lot Sizing Method for Item E**

Write something...

**Lead Times**

Confirm accuracy of procurement, manufacturing, and inspection lead times for all items.

**Procurement Lead Time (Days)**

Enter a number...

**Manufacturing Lead Time (Days)**

Enter a number...

**Inspection Lead Time (Days)**

Enter a number...

**Date Lead Times Last Updated**

Enter date...

**Notes on Lead Time Variability**

Write something...

### Lead Time Source (e.g., Supplier, Historical Data)

- ☐ Supplier Quote
- ☐ Historical Data
- ☐ Engineering Estimate

### Transit Time (Days)

Enter a number...

## Safety Stock Levels

Review and validate safety stock calculations and established levels for each item, considering demand variability and lead time uncertainty.

### Item Code

Enter a number...

### Current Safety Stock Level

Enter a number...

### Calculated Safety Stock Level

Enter a number...

### Service Level (%)

Enter a number...

### Safety Stock Calculation Method

Write something...

### Demand Variability ( $\sigma$ )

Enter a number...

### Lead Time Variability ( $\sigma$ )

Enter a number...

### Review Period

- ☐ Daily
- ☐ Weekly
- ☐ Monthly

### Notes/Justification for Adjustment

Write something...

## Planning Horizon

Define and check the appropriate planning horizon to ensure sufficient visibility for material planning and procurement.

### Minimum Planning Horizon (Days/Weeks/Months)

Enter a number...

### Maximum Planning Horizon (Days/Weeks/Months)

Enter a number...

### Planning Horizon Unit

- ☐ Days
- ☐ Weeks
- ☐ Months

### Justification for Chosen Horizon

Write something...

### Last Review Date of Planning Horizon

Enter date...

### Considerations for Future Horizon Extension

Write something...

## Scheduling Parameters

Validate scheduling parameters such as capacity planning, finite vs. infinite scheduling, and resource allocation rules.

**Finite Scheduling Capacity Factor**

Enter a number...

**Scheduling Method**

- ☐ Forward
- ☐ Backward

**Setup Time Multiplier**

Enter a number...

**Next Capacity Review Date**

Enter date...

**Constraint Types Applied**

- ☐ Resource
- ☐ Time
- ☐ Material

**Maximum Work Center Overload (%)**

Enter a number...

**Work Centers and Routing**

Confirm accurate work center definitions, routing sequences, and standard times for manufacturing operations.

### Work Center Code

Write something...

### Work Center Description

Write something...

### Standard Labor Hours per Unit

Enter a number...

### Setup Time (Minutes)

Enter a number...

### Machine Capacity (Units per Hour)

Enter a number...

### Routing Type (e.g., Assembly, Fabrication)

- ☐ Assembly
- ☐ Fabrication
- ☐ Machining
- ☐ Finishing

### Required Resources

- ☐ Labor
- ☐ Machine
- ☐ Tools

## Item Master Data Integration

Ensure proper integration and synchronization of item master data with the MRP system.

### Data Source System

- ☐ ERP System
- ☐ CRM System
- ☐ Spreadsheet
- ☐ Other

### Record Count Mismatch Threshold

Enter a number...

### Data Mapping Document Link

Write something...

### Last Data Synchronization Date

Enter date...



### Synchronization Method

- ☐ Real-time
- ☐ Scheduled Batch
- ☐ Manual

### Error Logs Review Notes

Write something...

## BOM (Bill of Materials) Accuracy

Verify the accuracy and completeness of BOMs for all manufactured items.

### BOM Description Review Notes

Write something...

### Effective Date (YYYYMMDD)

Enter a number...

### BOM Status (Active, Inactive, Draft)

- ☐ Active
- ☐ Inactive
- ☐ Draft

### Quantity per Assembly

Enter a number...

### BOM Version

### Attach Approved BOM Document

 Upload File

## Unit of Measure (UOM)

Confirm consistency and accuracy of UOMs throughout the system.

### Default UOM for Item X

- ☐ Each
- ☐ Pound
- ☐ Kilogram
- ☐ Box
- ☐ Roll

### Conversion Factor (Base UOM to Secondary UOM)

Enter a number...

### Base Unit of Measure for Item Y

- ☐ Feet
- ☐ Meters
- ☐ Inches

### Notes on UOM Consistency

Write something...

### UOM Rounding Rules

- ☐ Rounding to Nearest Whole Number
- ☐ No Rounding

## Planning Types and Strategies

Review and validate planning types and strategies assigned to each item (e.g., Make-to-Stock, Make-to-Order, Engineer-to-Order).

### Planning Type

- ☐ Make-to-Stock (MTS)
- ☐ Make-to-Order (MTO)
- ☐ Engineer-to-Order (ETO)
- ☐ Assemble-to-Order (ATO)

### Planning Horizon (Weeks)

Enter a number...

### Planning Strategies Applied

- ☐ Demand Forecasting
- ☐ Capacity Planning
- ☐ Rough-Cut Capacity Planning

**Strategy Justification**

Write something...

**Strategy Implementation Date**

Enter date...