

# Paper Manufacturing BOM Pulp Quality Checklist

### **Pulp Source Verification**

Ensures traceability and compliance with sourcing guidelines.

Pulp Type	
☐ Virgin Pulp	
Recycled Pulp	
Mixed Pulp	
Pulp Lot Number	
Enter a number	
Date of Receipt	
Enter date	
Supplier Comments/Notes	
Write something	

Geographic Origin	
North America	
☐ Europe ☐ Asia	
South America	
Africa	
Supporting Documentation	
Supporting Documentation	
♣ Upload File	
Fiber Characteristics	
Assessment of fiber length, strength, and other key propert	Ies.
Average Fiber Length (mm)	
Enter a number	
Fiber Length Coefficient of Variation (%)	
Enter a number	
Refined Fiber Density (g/cm³)	
Enter a number	
Degree of Polymerization (DP)	
Enter a number	

Fiber Morphology (Select all that apply)	
Conical	
Flat	
Rounded	
Truncated	
Fiber Class (Primary)	
Hardwood	
Softwood	
Recycled	
erification of chemical consistency and adherence to specific	ations.
Lignin Content (%)  Enter a number	ations.
Lignin Content (%)	ations.
Lignin Content (%)  Enter a number	ations.
Lignin Content (%)  Enter a number  Resin Content (%)	ations.
Lignin Content (%)  Enter a number  Resin Content (%)  Enter a number	ations.
Lignin Content (%)  Enter a number  Resin Content (%)  Enter a number  Extractives Content (%)	ations.

<pre>pH Level</pre>
Bleaching Agent Used
Chlorine Dioxide
Hydrogen Peroxide
Oxygen Other
Notes on Chemical Composition
Write something
Contaminant Screening Detection and quantification of potential contaminants impacting paper quality.
Heavy Metal (e.g., Lead) Concentration (ppm)
Enter a number
Pesticide Residue Concentration (ppb)
Enter a number

Microbial Count (C				
Presence of Plasti	c Microfibers?			
Yes				
No				
Unknown				
Laboratory Analys	is Panort (DDE/C	)OC)		
Laburatury Andrys	13 ベビルひに (アレケ/レ	/\ /\ . I		
		,00,		
♣ Upload File				
			g screening	
♣ Upload File			g screening	
♣ Upload File Description of any			gscreening	
♣ Upload File Description of any			g screening	
♣ Upload File Description of any			gscreening	
♣ Upload File Description of any	unusual observ	ations during	g screening	
♣ Upload File Description of any Write something	unusual observ	ations during	gscreening	
Description of any Write something  Method used for c	unusual observ	ations during	gscreening	
Description of any Write something  Method used for compact of the compact of	unusual observ	ations during	gscreening	

#### **Moisture Content Control**

Confirmation that moisture levels are within acceptable limits for processing.

Enter a number	
Target Moisture Content (%)	
Enter a number	
Measured Moisture Content (%)	
Enter a number	
Measurement Method	
Oven Drying	
Capacitance Meter	
☐ Infrared Sensor	
Measurement Date	
Enter date	
Measurement Time	
Notes/Observations	
Write something	

#### **Brightness & Opacity Evaluation**

Measurement of brightness and opacity to ensure desired paper characteristics.

Brightness (%)	
Enter a number	
Opacity (%)	
Enter a number	
Measurement Method	
TAPPI T 519	
☐ ISO 2470	
Other	
Measurement Notes	
Write something	
Measurement Date	
Enter date	
Measurement Time	

## **Record Keeping & Documentation**

Date of Assessment		
Enter date		
Time of Assessment		
Assessment ID		
Enter a number		
Assessment Notes		
Write something		
Assessor		
Assessor 1		
Assessor 2		
Assessor 3		
Supporting Documen	tation	
△ Upload File		
Assessor Signature		

# **Supplier Compliance Audit**

Assessment of supplier adherence to quality standards and contractual obligations.

Audit Type Announced Unannounced  Supplier Rating (1-5)  Enter a number  Non-Compliance Areas Quality Control Documentation Traceability Sustainability Practices Communication  Corrective Action Plan  Write something	Audit Date	
Announced Unannounced  Supplier Rating (1-5)  Enter a number  Non-Compliance Areas Quality Control Documentation Traceability Sustainability Practices Communication  Corrective Action Plan	Enter date	
Unannounced  Supplier Rating (1-5)  Enter a number  Non-Compliance Areas  Quality Control  Documentation  Traceability  Sustainability Practices  Communication  Corrective Action Plan	Audit Type	
Supplier Rating (1-5)  Enter a number  Non-Compliance Areas  Quality Control  Documentation  Traceability  Sustainability Practices  Communication  Corrective Action Plan	Announced	
Non-Compliance Areas  Quality Control Documentation Traceability Sustainability Practices Communication  Corrective Action Plan	Unannounced	
Non-Compliance Areas  Quality Control  Documentation  Traceability  Sustainability Practices  Communication  Corrective Action Plan	Supplier Rating (1-5)	
Quality Control Documentation Traceability Sustainability Practices Communication  Corrective Action Plan	Enter a number	
Documentation Traceability Sustainability Practices Communication  Corrective Action Plan	Non-Compliance Areas	
Traceability Sustainability Practices Communication  Corrective Action Plan	Quality Control	
Sustainability Practices Communication  Corrective Action Plan	Documentation	
Corrective Action Plan	Traceability	
Corrective Action Plan	Sustainability Practices	
	Communication	
Write something	Corrective Action Plan	
	Write something	

# Supporting Documentation Upload File

Auditor Signature