



Quality Control Inspection Checklist: Manufacturing Defect Prevention & Process Improvement

Raw Material Inspection

Verify incoming materials meet specifications and quality standards.

Lot Number

Material Grade

☐ Grade A☐ Grade B☐ Grade C

Quantity Received

Quantity Accepted


Supplier Comments/Notes

Write something...

Appearance

- ☐ Acceptable
- ☐ Slightly Discolored
- ☐ Unacceptable

Upload Certificate of Analysis (COA)

 Upload File

Machine Calibration & Maintenance

Confirm machines are properly calibrated and maintained for consistent output.

Last Calibration Date

Enter date...

Calibration Measurement (e.g., Speed, Pressure)

Enter a number...

Acceptable Tolerance Range (Lower Limit)

Enter a number...

Acceptable Tolerance Range (Upper Limit)

Enter a number...

Calibration Result (Pass/Fail)

☐ Pass

☐ Fail


Calibration Notes (e.g., Adjustments made)

Write something...

Next Calibration Due Date

Enter date...

Calibration Certificate (if applicable)

 Upload File

In-Process Inspection

Assess product quality at various stages of the manufacturing process.

Batch Number

Enter a number...

Measured Dimension (mm)

Enter a number...

Weight (grams)

Enter a number...

Color Consistency

- ☐ Pass
- ☐ Fail
- ☐ Minor Variation

Surface Finish

- ☐ Acceptable
- ☐ Slight Imperfection
- ☐ Major Defect

Notes/Observations

Write something...

Inspection Date

Enter date...

Inspection Time

Finished Product Inspection

Comprehensive evaluation of the completed product against quality criteria.

Overall Dimension Accuracy (mm)

Enter a number...

Weight (kg)

Enter a number...

Surface Defect Count

Enter a number...

Color Match (to standard)

- ☐ Pass
- ☐ Fail
- ☐ Slight Deviation

Functional Tests Passed?

- ☐ Test 1
- ☐ Test 2
- ☐ Test 3
- ☐ All Tests Passed

Detailed Observation Notes

Write something...

Overall Product Condition

- ☐ Excellent
- ☐ Good
- ☐ Fair
- ☐ Poor

Photo Evidence (if applicable)

 Upload File

Packaging & Labeling

Check packaging integrity, labeling accuracy, and adherence to regulatory requirements.

Quantity of Units Packaged

Enter a number...

Packaging Material Type

- ☐ Cardboard
- ☐ Plastic
- ☐ Foam
- ☐ Other


Label Application Method

- ☐ Automated
- ☐ Manual

Notes on Packaging Condition

Write something...

Packaging & Label Photo

 Upload File

Label Material Type

- ☐ Paper
- ☐ Polypropylene
- ☐ Vinyl
- ☐ Other

Lot Number

Write something...

Documentation & Traceability

Review records for accurate data collection, process tracking, and product traceability.

Batch/Lot Number

Enter a number...

Date of Inspection

Enter date...

Time of Inspection

Inspection Status

- ☐ Pass
- ☐ Fail
- ☐ Conditional Pass

Inspector Notes

Write something...

Supporting Documents (e.g., calibration records)

 Upload File

Raw Material Certificate Verified?

- ☐ Yes
- ☐ No

Equipment Used (Serial Number)

Write something...

Non-Conforming Material Handling

Evaluate procedures for identifying, segregating, and addressing defective materials.

Quantity of Non-Conforming Material

Enter a number...

Detailed Description of Defect

Write something...

Root Cause Category (e.g., Material, Equipment, Process)

- ☐ Material
- ☐ Equipment
- ☐ Process
- ☐ Human Error
- ☐ Other

Affected Production Stages

- ☐ Raw Material Receiving
- ☐ Machining
- ☐ Assembly
- ☐ Packaging
- ☐ All Stages

Disposition of Non-Conforming Material

- ☐ Rework
- ☐ Return to Supplier
- ☐ Scrap
- ☐ Use As Is (with approval)

Date of Identification

Enter date...

Time of Identification

Supporting Documentation (Photos, Reports)

 Upload File

Corrective Actions & Preventative Measures

Assess implemented changes to address identified defects and prevent recurrence.

Detailed Description of Corrective Action Taken

Write something...

Quantity of Defective Units Affected

Enter a number...

Root Cause(s) Identified

- ☐ Equipment Failure
- ☐ Material Defect
- ☐ Process Deviation
- ☐ Operator Error
- ☐ Design Flaw

Date Corrective Action Implemented

Enter date...

Explanation of Preventative Measures

Write something...

Estimated Cost of Corrective Action

Enter a number...

Effectiveness of Corrective Action (Initial Assessment)

- ☐ Highly Effective
- ☐ Moderately Effective
- ☐ Slightly Effective
- ☐ Not Effective

Operator Training & Competency

Verify operators are properly trained and demonstrate understanding of quality procedures.

Training Module Completion Status

- ☐ Not Started
- ☐ In Progress
- ☐ Completed
- ☐ Needs Retraining

Number of Retakes/Corrections Required

Enter a number...

Specific Areas of Weakness Observed

Write something...

Understanding of Safety Procedures

- ☐ Excellent
- ☐ Good
- ☐ Fair
- ☐ Needs Improvement

Relevant Procedures Verified (Select all that apply)

- ☐ Machine Operation Manual
- ☐ Quality Control Protocol
- ☐ Safety Guidelines
- ☐ Emergency Procedures

Last Training Date

Enter date...

Comments/Notes on Operator Performance

Write something...

Environmental Control

Evaluate environmental conditions (temperature, humidity, cleanliness) impacting product quality.

Temperature (Celsius)

Enter a number...

Relative Humidity (%)

Enter a number...

Air Pressure (kPa)

Enter a number...

Cleanliness Level (ISO Class)

- ☐ ISO Class 1
- ☐ ISO Class 5
- ☐ ISO Class 7
- ☐ ISO Class 8

Lighting Conditions

- ☐ Adequate
- ☐ Dim
- ☐ Insufficient

Date of Last Cleaning

Enter date...

Any unusual observations related to environmental conditions

Write something...