



Rubber Manufacturing BOM Polymer Checklist

Polymer Identification

Verify the correct polymer type and grade is specified in the BOM.

Polymer Name

Write something...

CAS Number

Enter a number...

Polymer Grade

- ☐ General Purpose
- ☐ High Performance
- ☐ Medical Grade
- ☐ Food Grade

Detailed Polymer Description

Write something...

Monomer Type

- ☐ Ethylene
- ☐ Propylene
- ☐ Vinyl Chloride
- ☐ Styrene

Molecular Weight (Avg)

Enter a number...

Supplier Certification

Confirm supplier certifications meet required standards and specifications.

Supplier Certification Type

- ☐ ISO 9001
- ☐ IATF 16949
- ☐ REACH Compliance
- ☐ RoHS Compliance
- ☐ Other

Certification Number

Enter a number...

Certification Issue Date

Enter date...

Certification Expiration Date

Certification Document

 Upload File

Supplier Audit Status

- ☐ Passed
- ☐ Conditional
- ☐ Failed

Material Properties

Validate material properties (e.g., tensile strength, elongation) align with design requirements.

Tensile Strength (MPa)

Elongation at Break (%)

Hardness (Shore A)

Density (g/cm³)

Enter a number...

Specific Gravity

Enter a number...

Material Grade

☐ Grade A

☐ Grade B

☐ Grade C

Property Test Date

Enter date...

Lot Traceability

Ensure lot traceability records are maintained for polymer materials.

Lot Number

Enter a number...

Date Received

Enter date...

Quantity Received (Units)

Enter a number...

Supplier Name

Write something...

Date of Manufacture

Enter date...

Receiving Notes/Comments

Write something...

Batch Size

Enter a number...

Additive Composition

Verify the formulation and composition of additives used with the polymer.

Additive Formulation Description

Write something...

Antioxidant Percentage (%)

Enter a number...

Plasticizer Percentage (%)

Enter a number...

Filler Percentage (%)

Enter a number...

Coupling Agent Type

- ☐ Silane
- ☐ Titanate
- ☐ Zirconate
- ☐ None

Stabilizers Used

- ☐ UV Absorber
- ☐ Heat Stabilizer
- ☐ Light Stabilizer
- ☐ None

Additive Certificate

 Upload File

Regulatory Compliance

Confirm compliance with relevant environmental and safety regulations (e.g., REACH, RoHS).

REACH Compliance Status

- ☐ Compliant
- ☐ Non-Compliant
- ☐ Pending Review

RoHS Compliance Status

- ☐ Compliant
- ☐ Non-Compliant
- ☐ Pending Review


Last Compliance Review Date

Enter date...

Summary of Compliance Review Findings

Write something...

Supporting Compliance Documentation

 Upload File

TSCA Inventory Listing

- ☐ Listed
- ☐ Not Listed
- ☐ Pending Review

Storage Conditions

Validate proper storage conditions are followed to maintain polymer quality.

Storage Temperature (°C)

Relative Humidity (%)

Storage Container Type

- ☐ Original Packaging
- ☐ Sealed Drum
- ☐ Controlled Environment Container

Date of Storage Entry

Notes on Storage Conditions

Write something...

UV Exposure

- ☐ Protected
- ☐ Limited
- ☐ Unprotected

Material Safety Data Sheet (MSDS)

Check for availability and adherence to the MSDS guidelines.

MSDS Version Date

Enter date...

MSDS Summary/Key Hazards

Write something...

MSDS Availability

- ☐ Online
- ☐ Print

MSDS Document (PDF)

 Upload File

NFPA 704 Health Rating

Enter a number...

NFPA 704 Flammability Rating

Enter a number...

NFPA 704 Reactivity Rating

Enter a number...

Incoming Inspection Results

Review incoming inspection data to ensure material meets specifications.

Lot Number

Enter a number...

Viscosity (cP)

Enter a number...

Specific Gravity

Enter a number...

Mooney Plasticity (MU)

Enter a number...

Appearance (Visual Inspection)

- ☐ Acceptable
- ☐ Slight Discoloration
- ☐ Unacceptable

Additional Comments/Observations

Write something...

Inspector Signature

Inspection Date

Enter date...

Packaging and Labeling

Confirm correct packaging and labeling information is present.

Polymer Name/Grade

Write something...

Net Weight (kg)

Enter a number...

Batch/Lot Number

Write something...

Packaging Type

- ☐ Bags
- ☐ Rolls
- ☐ Pallets

Hazardous Material Indicators

- ☐ Flammable
- ☐ Corrosive
- ☐ Toxic

Date of Packaging

Enter date...

Packaging Label Image

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