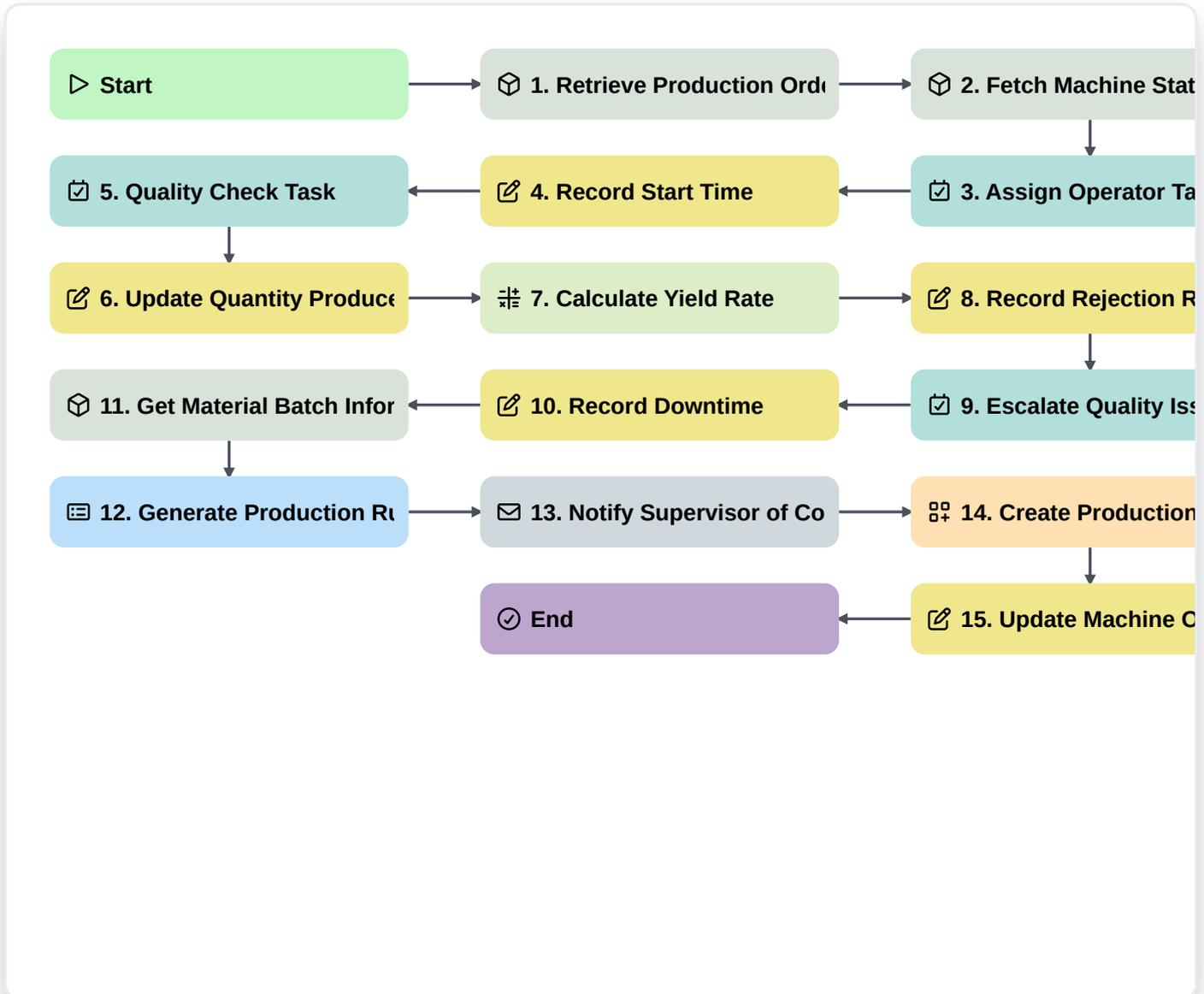


Shop Floor Execution Workflow For Manufacturers



▶ Start

Start of the Workflow/Process.

📦 1. Retrieve Production Order Details

Fetches details of the current production order from the Production Order Data Model.

📦 2. Fetch Machine Status

Retrieves real-time status of the assigned machine from the Machine Status Data Model.

✅ 3. Assign Operator Task

Creates a task for the shop floor operator to begin production.

✍️ 4. Record Start Time

Updates the Production Order record with the actual start time.

✅ 5. Quality Check Task

Creates a quality check task after a defined quantity is produced.

6. Update Quantity Produced

Updates the Production Order record with the quantity produced.

7. Calculate Yield Rate

Calculates the yield rate based on good and rejected units.

8. Record Rejection Reasons

Updates the Production Order record with details of rejected units and reasons.

9. Escalate Quality Issue

Creates a task to escalate quality issues to the quality control team.

10. Record Downtime

Updates the Production Order record with downtime details (reason, duration).

11. Get Material Batch Information

Retrieves information about the material batch used in the production run.

12. Generate Production Run Summary Report

Creates a report summarizing the production run details (quantity, yield, downtime).

13. Notify Supervisor of Completion

Sends an email to the supervisor upon completion of the production order.

14. Create Production Event Log

Creates a log entry documenting the entire production event with timestamps and operator details.

15. Update Machine OEE

Updates the Overall Equipment Effectiveness (OEE) data for the machine.

End

Start of the Workflow/Process.