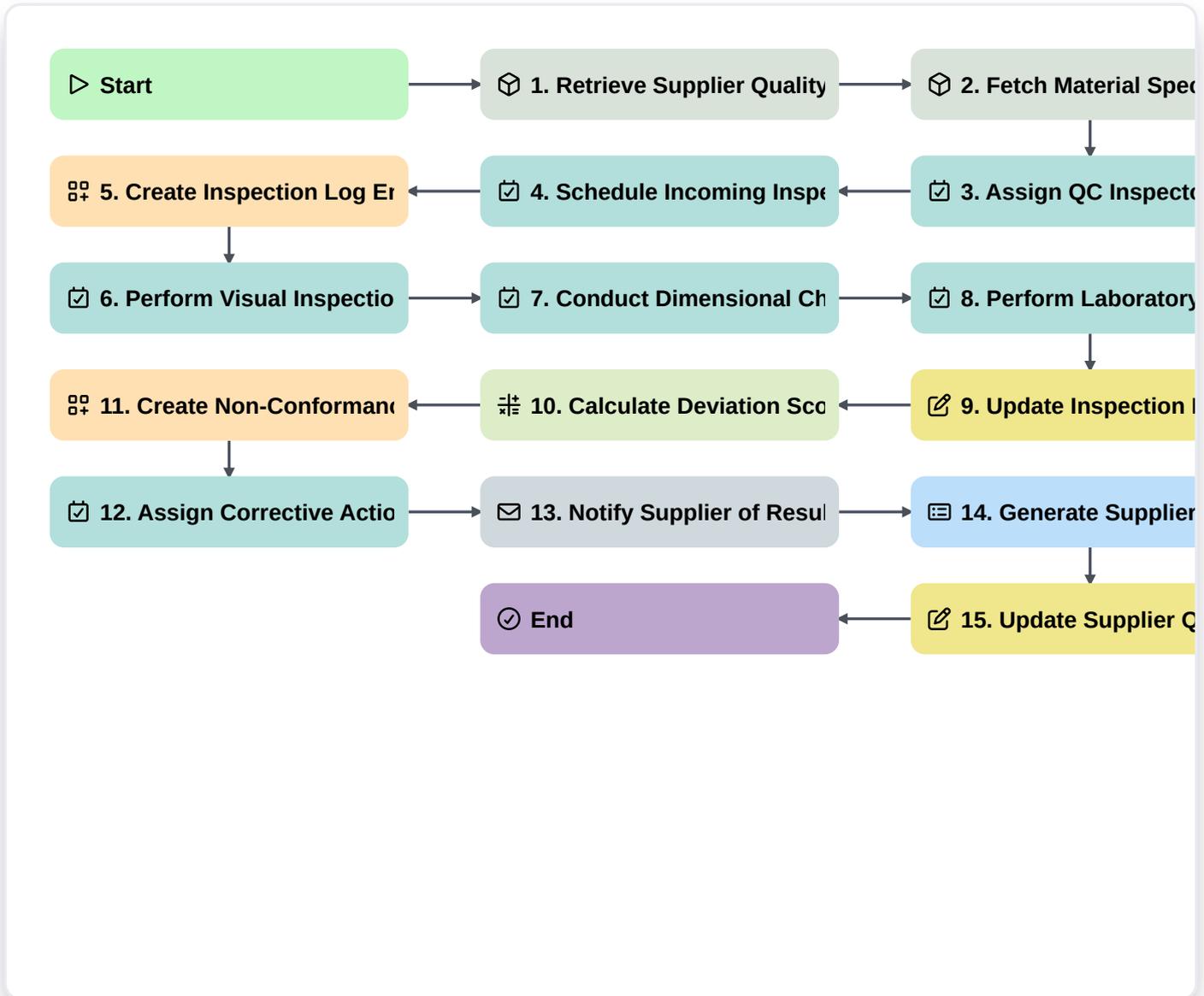


# Supplier Quality Control Workflow



**Start**

Start of the Workflow/Process.

**1. Retrieve Supplier Quality Data**

Fetches supplier quality data records for the specific supplier and material.

**2. Fetch Material Specifications**

Retrieves material specifications from the material master data.

**3. Assign QC Inspector**

Creates a task to assign a QC inspector to the incoming material batch.

**4. Schedule Incoming Inspection**

Creates a task to schedule the incoming material inspection.

**5. Create Inspection Log Entry**

Creates a new entry in the inspection log to record the start of the inspection.

**6. Perform Visual Inspection**

Task for the inspector to perform a detailed visual inspection of the material.

📄 **7. Conduct Dimensional Checks**

Task for dimensional checks against material specifications.

📄 **8. Perform Laboratory Testing (if required)**

Task to trigger and manage lab testing, if specified by quality plan.

📄 **9. Update Inspection Log with Results**

Updates the inspection log entry with the visual inspection results and any deviations.

📄 **10. Calculate Deviation Score**

Calculates a deviation score based on inspection findings.

📄 **11. Create Non-Conformance Report (if needed)**

Creates a non-conformance report if the deviation score exceeds a threshold.

📄 **12. Assign Corrective Action (if needed)**

Creates a task to assign a corrective action to the supplier or internal team.

📄 **13. Notify Supplier of Results**

Sends an email notification to the supplier with the inspection results and any corrective actions.

📄 **14. Generate Supplier Quality Report**

Creates a report summarizing the supplier quality data and inspection results.

📄 **15. Update Supplier Quality Rating**

Updates the supplier's quality rating based on inspection outcome.

📄 **End**

Start of the Workflow/Process.