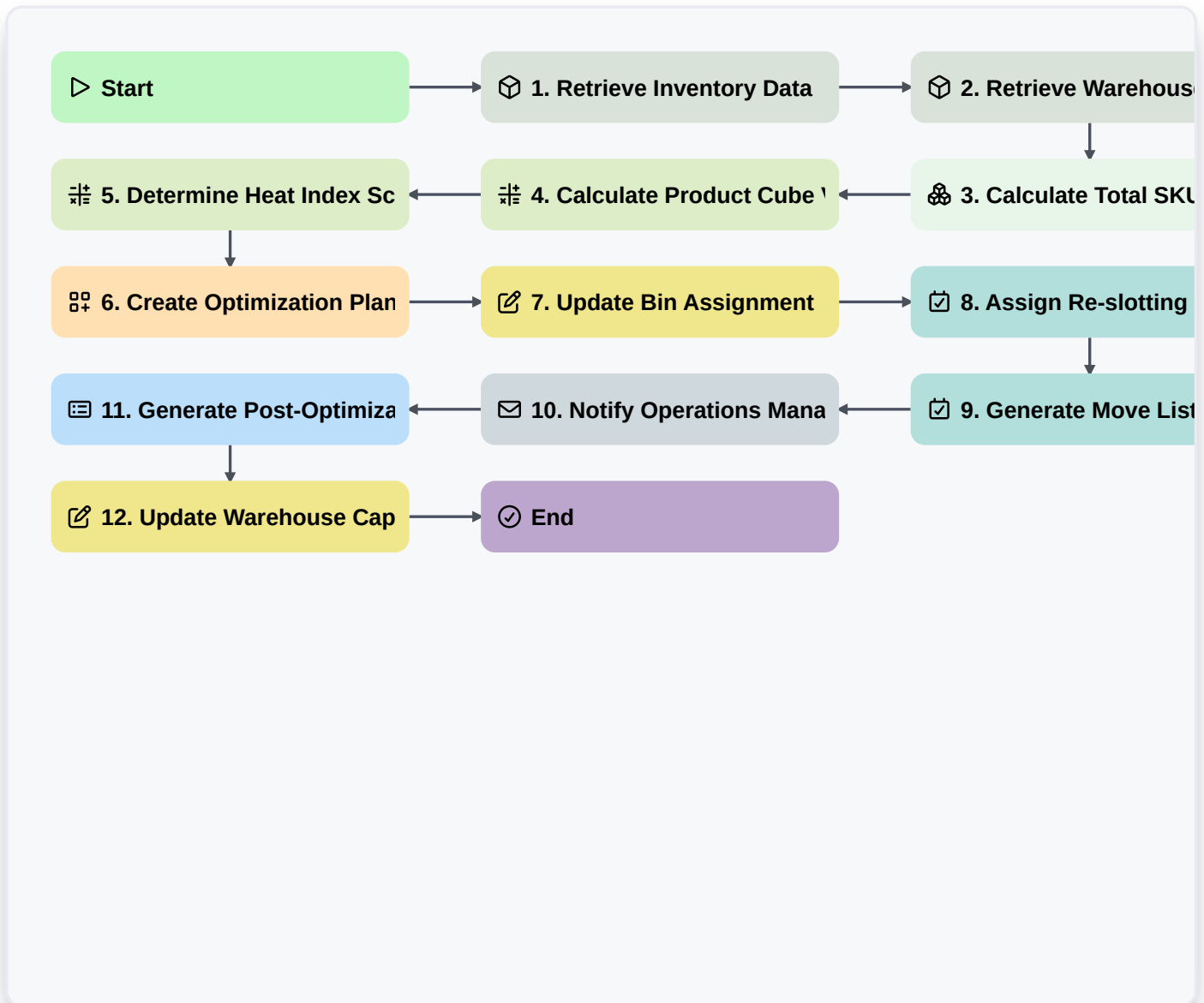


# Warehouse Slotting Optimization Process



## ▷ Start

Start of the Workflow/Process.

## 📦 1. Retrieve Inventory Data

Fetch all current stock levels, item dimensions, and turnover rates from the Inventory Data Model.

## 📦 2. Retrieve Warehouse Layout

Fetch existing bin locations, zone capacities, and aisle dimensions from the Warehouse Map Data Model.

## 📊 3. Calculate Total SKU Velocity

Aggregate the sales frequency of all SKUs to identify high-moving (A-class) vs. low-moving (C-class) items.

## 📏 4. Calculate Product Cube Volume

Calculate the physical volume (Length x Width x Height) for each SKU to determine space requirements.

## 📏 5. Determine Heat Index Score

Execute a formula combining turnover rate and physical size to calculate a 'Slotting Priority Score'.

## 📏 6. Create Optimization Plan

Create a new entry in the 'Slotting Optimization Plan' model containing the proposed new mapping.



### **7. Update Bin Assignment**

Update the 'Location ID' field in the Inventory Data Model to reflect the new suggested slot.

### **8. Assign Re-slotting Task**

Create a task for the Warehouse Floor Manager to oversee the physical movement of goods.

### **9. Generate Move List**

Create a task for Pickers to execute the physical relocation of items from old bins to new bins.

### **10. Notify Operations Manager**

Send an email to the Operations Manager with the summary of the new Slotting Optimization Plan.

### **11. Generate Post-Optimization Report**

Create a report comparing 'Before' and 'After' picking travel distances and space utilization metrics.

### **12. Update Warehouse Capacity Status**

Update the Warehouse Zone occupancy percentages in the Warehouse Map Data Model.

### **End**

End of the Workflow/Process.